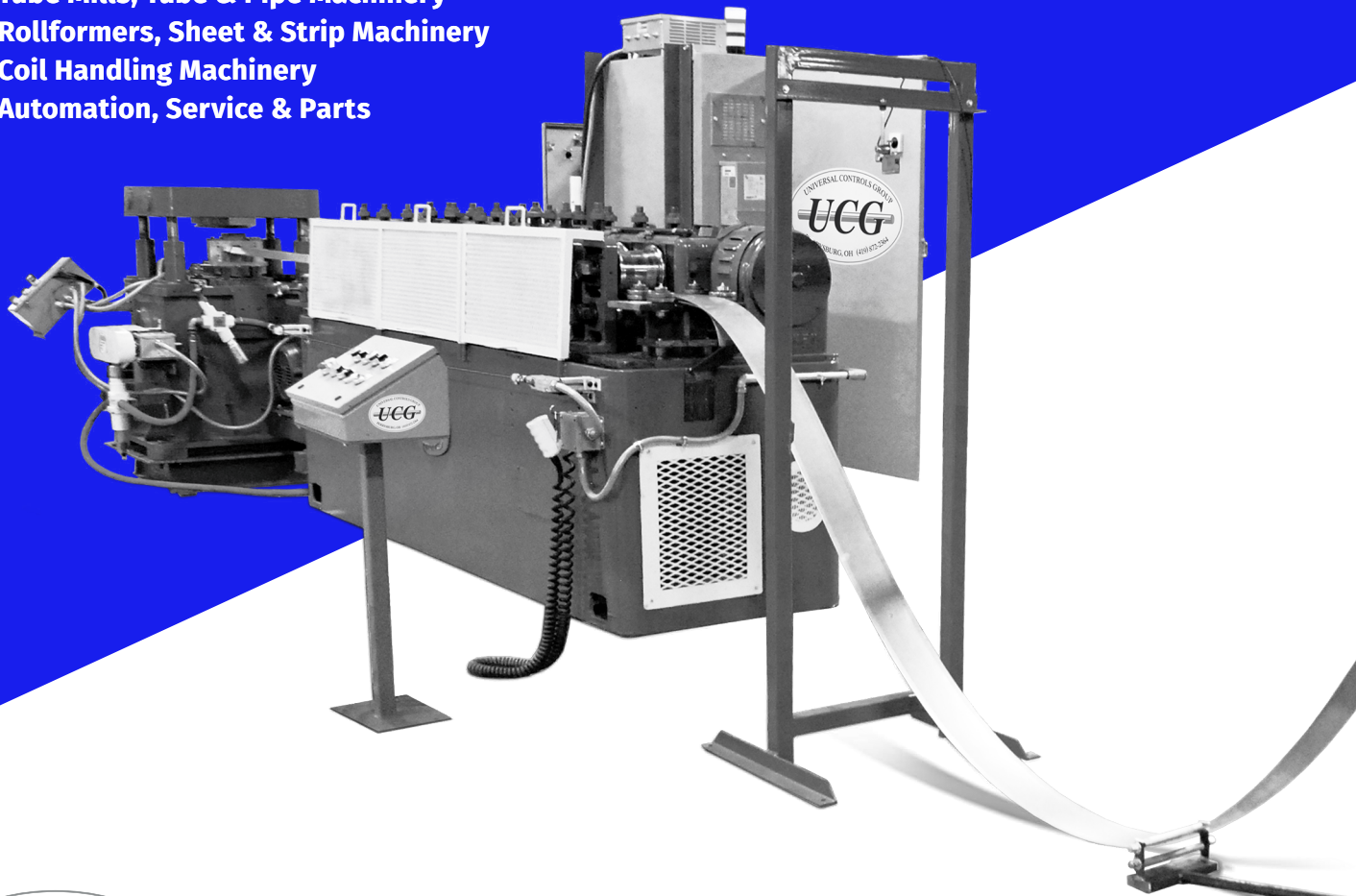


Used Tube Mills & Rollformers Catalog

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HIGH-FREQUENCY Tube Mills

STOCK #	MIN. - MAX. O.D.	MIN. - MAX. WALL	MAKE/ MODEL	FORMING MILL	WELDING SECTION	SIZING MILL	EQUIPPED WITH
3890	1.90" - 6.00" (48.2 - 152 mm)	.042" - .120" (1.06 - 3.04 mm)	ABBEEY ETNA #6-SXU	• Entry Guide	• Pressure Unit • Scarfing Unit • Ironing Unit	• 4-Roll Turkshead	• Roll Tooling
3004	0.50" - 2.50" (12.7 - 63.5 mm)	0.20" - .095" (.508 - 2.41 mm)	YODER #M2	• Entry Guide • Motor	• Pressure Unit • Scarfing Unit	• 4-Roll Turkshead • Motor	• Control Panel • Drive Panel
3814	0.50" - 2.50" (12.7 - 63.5 mm)	0.20" - .095" (.508 - 2.41 mm)	YODER #M2	• Entry Guide • Motor	• Pressure Unit • Scarfing Unit	• 4-Roll Turkshead • Motor	• Control Panel • Drive Panel
3039	0.50" - 2.00" (12.7 - 50.8 mm)		MCKAY	• Entry Guide	• Ironing Unit • Seam Guide	• 8-Roll Turkshead Double Sided	

ERW Tube Mills

STOCK #	MIN. - MAX. O.D.	MIN. - MAX. WALL	MAKE/ MODEL	FORMING MILL	WELDING SECTION	SIZING MILL	EQUIPPED WITH
1728	0.50" - 1.50" (12.7 - 38.1 mm)	.020" - .050" (.508 - 1.27 mm)	MCKAY	• Entry Guide w/ Edge Trimming • Motor	• ERW Welder • Seam Guide • Pressure Unit • 5' Flood-Type Coolant Zone	• Straightener Unit • Motor	
3363	.313" - 1.25" (7.95 - 31.7 mm)	.020" - .049" (.508 - 1.24 mm)	YODER #M1-1/2	• Entry Guide w/ Edge Trimming • Oil Recirculation • Motor	• ERW Welder • Seam Guide • Pressure Unit • Scarfing Unit • Bead Winder • 6' Flood-Type Coolant Zone	• Encoder Stand • Oil Recirculation • Motor	• Double Uncoiler • Shear & End Welder • Accumulator • Cut-Off • Single Dump Run Out Table • Control Panel • Drive Panel • Multiple Sets of Roll Tooling • Spare Parts
1166	0.50" 12.7 mm	.028" - .040" (.711 - 1.01 mm)	YODER #W15	• Entry Guide	• Welder Rotary Resistance • Seam Guide • Scarfing Unit • Motor • Flood-Type Coolant Zone	• Straightening Stand • Motors	• Gantry Crane • Double Uncoiler • Strip Looper • Shear & End Welder • Pinch Roll Pull Out Stand • Control Panel • Drive Panel • Multiple Sets of Roll Tooling

TIG Tube Mills

STOCK #	MIN. - MAX. O.D.	MIN. - MAX. WALL	MAKE/ MODEL	FORMING MILL	WELDING SECTION	SIZING MILL	EQUIPPED WITH
3826	3.00" - 5.00" (76.2 - 127 mm)		T&H #W-35	• Entry Guide	• Pressure Unit • 14" Cooling Section • Cyclomatic Magnetic ARC Control	• 4-Roll Turkshead	• Roll Tooling
3825	3.00" - 5.00" (76.2 - 127 mm)		T&H #W-35	• Entry Guide	• Pressure Unit • 14" Cooling Section	• 2-Roll Turkshead	• Roll Tooling
1188	0.75" - 1.50" (19.05 - 38.1 mm)	.034" - .134" (.863 - 3.40 mm)	ARDCOR #U1	• Motor	• Pressure Unit • Ironing Unit	• (2) Straighteners • Motor	• Roll Tooling

WELDERS

	STOCK #	DESCRIPTION
HIGH FREQUENCY	1119	400 KW ELECTROHEATING High Frequency
	2855, 2854	200 KW THERMATOOL High Frequency
ERW	841	500 KVA YODER ERW
	1487	450 KVA MCKAY ERW
	1589	400 KVA MCKAY ERW
	1590	300 KVA MCKAY ERW
	1524A	100 KVA MCKAY ERW
TIG	1432A	MILLER TIG
	1404	SAF NERTINOX TIG

CUT-OFFS

STOCK #	DESCRIPTION
1445	6" (152 mm) TUREK & HELLER
3025	6" (152 mm) ABBEY ETNA
3917, 2730	5" (127 mm) x .250" (6.35 mm) ALPHA
1553	5" (127 mm) x .187" (4.74 mm) ALPHA #IR 20-3-56
2577	4" (101 mm) x .125" (3.17 mm) ALPHA #FR-16
2804	3" (76.2 mm) x .134" (3.40 mm) YODER #P-55
2316	3" (76.2 mm) x .134" (3.40 mm) OTO RAM
1920	3" (76.2 mm) x .134" (3.40 mm) ALPHA #SR12-30/45
4046	3" (76.2 mm) ALPHA/THERMATOOL Double Cut
4056	3" (76.2 mm) ALPHA/THERMATOOL Double Cut
2371	2.5" (63.5 mm) x .135" (3.42 mm) ALPHA
3006	2.125" (53.9 mm) x .085" (2.15 mm) ALPHA #SR-10-2-56
1896B	2" (50.8 mm) ALPHA #35-19-5
3196	2" (50.8 mm) x .134" (3.40 mm) BETARAM #W2.0-FD
2310	2" (50.8 mm) x .125" (3.17 mm) BETARAM Double Cut
2544B	1.5" (38.1 mm) x .100" (2.54 mm) BETARAM Double Cut
1896A	1.5" (38.1 mm) x .083" (2.10 mm) ALPHA #15310
2192B	1" (25.4 mm) x .049" (1.24 mm) BERTOLETTE

RE-CUT SYSTEMS

STOCK #	DESCRIPTION
3110	7" (177 mm) x 1.5" (38.1 mm) MODERN
4028, 4034	5" (127 mm) x .165" (4.2 mm) HAVEN #875
3344	4.75" (120.6 mm) x 1.5" (38.1 mm) MODERN
3301, 3644	4" (101.6 mm) x .320" (8.12 mm) HAVEN #740
3343, 2763	3.125" (79.3 mm) x 1.5" (38.1 mm) MODERN
3991, 3836	3" (76.2 mm) x .120" (3.04 mm) HAVEN #872
3612, 3976, 3986, 4003	3" (76.2 mm) x .120" (3.04 mm) HAVEN #873
4035, 3573, 3572	3" (76.2 mm) x .125" (3.17 mm) HAVEN #872
4029	3" (76.2 mm) x .125" (3.17 mm) HAVEN #873
2667, 3645	1.5" (38.1 mm) x .094" (2.38 mm) HAVEN #871

DEBURRING MACHINES

STOCK #	DESCRIPTION
2419	4" (101.6 mm) x 24" KENT #1
1829, 1830	3" (76.2 mm) x 168" BURRMASER #1
3015	3" (76.2 mm) x 144" ADIGE #HP100
3987, 3669, 1832, 2288, 2296	3" (76.2 mm) x 120" BURRMASER #1
3375	3" (76.2 mm) x 96" BURRMASER #1
1831	3" (76.2 mm) x 72" BURRMASER #1
3395, 2324	2.5" (63.5 mm) x 30" BURRMASER #8
3692	2" (50.8 mm) x 144" BUCKEYE/LOOPCO
2514	1" (25.4 mm) x 36" BURRMASER #1

DEDIMPLERS

STOCK #	DESCRIPTION
2058	3" (76.2 mm) BUCKEYE Dedimpler & Deburr
2943, 3076	2" (50.8 mm) LEMONT
3198, 3691	2" (50.8 mm) LOOPCO

STRAIGHTENERS

STOCK #	DESCRIPTION
3828	5" (127 mm) TAYLOR WILSON, 6-Roll
474	4.625" (117 mm) x .5" (12.7 mm) SUTTON, 5-Roll
3245	3.5" (88.9 mm) x .158" (4.01 mm) TAIYUAN, 6-Roll
2519	3" (76.2 mm) BIGWOOD, 7-Roll
3221	2.25" (57.1 mm) TUREK & HELLER, 7-Roll
3402	2" (50 mm) x .197" (5 mm) BRONX, 6-Roll

BENDERS

STOCK #	DESCRIPTION
3340	1.5" (38.1 mm) PINES #1 Horizontal
2116, 2093, 2094, 2095, 2096	1" (25.4 mm) PINES #5T Vertical

END FORMERS

STOCK #	DESCRIPTION
1811	3.5" (88.9 mm) DICKEY & SON
1737	3" (76.2 mm) FENN #30
3734	2.75" (69.8 mm) EAGLE #E
1734, 1735, 1736	2.5" (63.5 mm) FENN #20

END FACERS

STOCK #	DESCRIPTION
4030	5" (127 mm) HAVEN #850
3784, 3839, 3838, 3992, 3977, 3729	3" (76.2 mm) HAVEN #912



ROLLFORMERS

STOCK #	NUMBER OF PASSES	SPINDLE DIAMETER	ROLL SPACE	MANUFACTURER/ MODEL	EQUIPPED WITH
3877	32	2"	20"	PEARSON (20 Stands) TRU-CUT (12 Stands)	• Electrical Cabinet, Push Button Control Panel, Motor
3364	23	2.5"	48"	ARDCOR #F15-2-1/2-48	• 24 Stand Base
3879	20	1.5"	8"	TISHKEN #20HM1-1/2	• Push Button & Touchscreen Control Panel, Motor
2996	20	1.5"	11"	MAX TECHNOLOGIES	• Motor
3981	18	3.25"	52"	B&K	• Push Button Control Panel, Electrical Cabinet, Motor
2709	16	2.5"	24"	BRADBURY #315-B	• Entry Guide, Straightener, Electrical Panel, Push Button Station Auto Grease System, Magnetic Sheet Feeder Destacker for 6' x 21" pcs., Exit Conveyor, Motor, Roll Tooling
3801	16	2"	10"	DREISTERN	• Push Button Controls, Straightener
3853	16	2"	8"	TISHKEN #16MW2	• Coolant Pump, Motor, Push Button Controls
4075	16	1.5"	12"	TISHKEN #16HMMW	• Motor, Controls
4074	16	1.5"	8"	TISHKEN #16MLW	• Motor, Controls
1913	16	1.125"	8"	FLAGLER (Triplex-Type)	• Motor, Start/Stop Pendant, Stock Guide, Roll Tooling for V-Angle
2535	15	1.5"	10"	RDF	• Motor, Coolant Pump, Push Button Console, Control Panel, Drive
3087	15	1.25"	11"	B&K/MV	• Drive, Coolant Pump & Tank, Push Button Station, Entry Guide, Straightener, Control Console, Conveyor, Uncoiler, Pre-Punch Press
2614	14	2.5"	42"	BRADBURY #415RF	• Entry Guide, Motor, Roll Tooling
3174	14	2.5"	30"	RAFTER	
4011	14	2"	15"	TISHKEN #4MW2	• Drive
3267	14	1.5"	6"	TISHKEN #14HMMW1-1/2	• Motor with Vari Speed Manual Drive, Start/Stop/Run/Jog Buttons
3852	14	1"	8"	DAHLSTROM #350-120B	• Motor
3852	12	3"	36"	ASC #CAS-4-36-12	• Entry Guide, Motor, Electric Panel, Jog Control, Roll Tooling
3424	12	2"	6"	TISHKEN #12-M2-2	
1992	12	1.5"	9"	PROMA	• Motor, Entry Guide, Jog Pendant, Push Button Console
2861	12	1.5"	8"	CONTOUR ROLL #151208 SR	• Push Button Control Console, Control Panel, Motor
3736	12	1.5"	8"	DAHLSTROM #360-12	• Straightener, Motor
1654	12	1.25"	4.125"	ENGEL	• Double Strip Guide, Motor, Roll Tooling for (2) Different Shapes
2955	12	1"	4"	TISHKEN #12RLW1	• Motor
2910	10	3"	54"	BRADBURY #M3	• Uncoiler, Cut-Off w/Die Set, Counter, Electrical Controls, Motor, Roll Tooling for Ribbed Panel, 19 Gauge
4065	10	3"	30"	TISHKEN #28-HW-3	
3175	10	2.5"	30"	RAFTER	
2349	10	1.75"	10"	PEARSON #1-3/4	• Entry Guide, Straightener
3724	10	1.5"	37"	BRADBURY (Duplex-Type)	• Entry Coil Car, Uncoiler, Entry Pinch Rolls, Straightener, Punching Unit, Shear, Stacker/Conveyor, Destacking System, U-Bender, Downlayer, Exit Conveyor, PLC and Drives, Electrical, Controls
1993	10	1.5"	8"	YODER #M1-1/2	• Stock Guide, Push Button Controls, Electrical Cabinet, Motor
2953	10	1.5"	6"	TISHKEN #110-MLW-12	• Straightener Stand, Electronics, Motor, Coolant Pump
3189	10	1.5"	6"	TISHKEN #10-HM-1-1/2	• Straightener Stand, Motor, Push Button Console
3567	10	1.5"	3.5"	DAHLSTROM (Cantilever-Type)	• Motor
2781	10	1.375"	12"	LOCKFORMER #L-810	• Entry Guide, Motor, Electrical, Roll Tooling on one side
1912	10	1.25"	36"	ENGEL (Duplex-Type)	• Adjustable Stock Guides, Entry & Exit, Material Center Support, Width Dial Indicator, Pendant Control, Motor
3086	10	1.25"	10"	B&K/MV	• Push Button Motor Starter, Safety Stop Bar, Coolant Tank, Straightener, Uncoiler, Cut-Off, Run Off Table, Motor
2249	10	1.125"	6"	LOCKFORMER	• Entry Guide, Motor

ROLLFORMERS continued

STOCK #	NUMBER OF PASSES	SPINDLE DIAMETER	ROLL SPACE	MANUFACTURER/ MODEL	EQUIPPED WITH
1699	10	1"	4.75"	ROLLFORM DESIGN	• Entry Guide, Motor, Straightener
2760	10	1"	3.5"	TISHKEN #10-4-1-1	• Press Punch, Cut-Off Press
2715	9	2.5"	33"	KANE & ROACH #579	• Entry Guide
3535	8	2"	14"	CUSTOM	• Entry Guide, Motor, Roll Tooling for Hat Shape Part
2163	8	1"	4"	ENGEL #BLF-BLN	• Entry Guide, Motor
4020	7			CUSTOM (Cantilever-Type)	
3158	7	3.75"		CUSTOM (Cantilever-Type)	• Motor, Pinch Rolls
3563	4	2"	17"	MICHIGAN ROLL FORM	• Entry Guide, Motor, Start/Stop & Run/Jog Buttons
4018	3	1.5"	6"	CUSTOM (Cantilever-Type)	

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Sheet & Strip Machinery

CUT-OFFS

	STOCK #	DESCRIPTION
PNEUMATIC	2749	100 Ton (EST.) x 4" (EST.) YODER, 4-Post, Long Bed
	3795	100 Ton x 3" ASC 4-Post, Long Bed
	1549	80 Ton x 2" ASC 4-Post, Long Bed
	4053	80 Ton x 3" AIRAM, 4-Post, Long Bed
	2876	35 Ton x 3" BRADBURY, 4-Post, Long Bed
	1932	25 Ton x 2" PNEU POWR Pre-Punch
	2186	25 Ton x .5" SAMCO #HP 25, 4-Post
	2562	20 Ton x 1.5" TISHKEN #ACO-20-LP, 4-Post
	1998	15 Ton x 2" TISHKEN #ACO-15, 4-Post
	3857	12 Ton x 1.5" AIRAM, 3-Post
MECHANICAL	2561	12 Ton TISHKEN #CO-4-HWA, 2-Post
	1308	50 Ton x 5" YODER #P-50, 4-Post, Long Bed
	2463	40 Ton x 1" YODER #P-40, 4-Post
	1886	35 Ton x 3" ALPHA #P-40, 4-Post
	2007	30 Ton x 3" YODER #P-30, 4-Post
	3574	30 Ton x 2.5" MICHIGAN ROLLFORM, 4-Post
	2531	25 Ton x 2.5" TISHKEN, 4-Post
	3660, 3661	25 Ton x 2" TISHKEN #CO-T-8A, Tilting
	3084C	20 Ton x 3" MV MACHINEWORKS, 2-Post
	4031	20 Ton x 3" DAHLSTROM #20TP, 4-Post
	2623	20 Ton x 2.5" B&K #2CD21-100, 4-Post

	STOCK #	DESCRIPTION
MECHANICAL CONTINUED	3547	18 Ton x 3" MICHIGAN ROLL FORM, 4-Post
	3658, 3659	18 Ton x 2" TISHKEN #CO-T-6A, Tilting
	1948, 1947, 2960	18 Ton x 2" TISHKEN #CO-6-HWA, 2-Post
	1945	18 Ton x 2" TISHKEN #CO-6-HW, 2-Post
	2530	18 Ton x 2" TISHKEN #CO-6-8-18, 4-Post
	2560	18 Ton x 2" TISHKEN #CO-6-HW, 2-Post
	1946	18 Ton x 2" TISHKEN #CO-6-HA, 2-Post
	2967	12 Ton x 4" TISHKEN #CO-4-4, 4-Post
	1885	12 Ton x 2" TISHKEN #CO-4-HA, 2-Post
	504	12 Ton x 2" TISHKEN #CO-4-HW, 2-Post

FLATTENERS

STOCK #	DESCRIPTION
3625	36" MECON 7-Roll Flattener
3971	26" x .223" PERFECTO #38-26-7, 7-Roll Flattener
3847	24" x .187" LITTELL Coil Flattener w/Peeler, Shear & Feeder
3620	20" PERFECTO Feeder
3794	18" x .104" PERFECTO #28-18-7 Coil Feeder/Flattener
3537	14" ARDCOR 16-Roll Stock Straightener
4014	10" x .105" ROWE Motorized 7-Roll Flattener



Coil Handling Machinery

UNCOILERS

	STOCK #	DESCRIPTION	MOTORIZED ●
DOUBLE REEL	4063	11,000 Lb. x 12" ERWTech/UCG Double Uncoiler	●
	3710	10,000 Lb. x 30" ROWE	●
	3721	10,000 Lb. x 24" MICHIGAN ROLL FORM	
	4072	10,000 Lb. x 18" COE Double Uncoiler	
	3915, 3127	5,000 Lb. x 18" COOPER WEYMOUTH	
	2303, 2319	5,000 Lb. x 16" ROLLRIGHT	●
	3128	5,000 Lb. x 12" GUILD #UC1518-10, Sliding	
	3643	5,000 Lb. (est.) x 18" CUSTOM	
	2789	4,500 Lb. x 24" HUMPHRIES	●
	3730	4,000 Lb. x 18" DALLAS INDUSTRIES	●
	1600	4,000 Lb. x 12" LITTELL #40-12	
	3541	2,500 Lb. x 18" COOPER WEYMOUTH	
SINGLE REEL	4062	30,000 Lb. x 36" SESCO Coil Reel w/Car	●
	4040	20,000 Lb. x 54" AMERICAN STEEL LINE w/Car	●
	4042	20,000 Lb. x 30" PERFECTO	
	3629	15,000 Lb. (est.) x 42" MCKAY Hydraulic	●
	3786	10,000 Lb. x 60" COE #CPR-100-60 Motorized	●
	2341	10,000 Lb. x 40" ROWE	●
	3712	10,000 Lb. x 36" EGAN #M1001-36	
	3907	10,000 Lb. x 30" PERFECTO Motorized	●
	4041	10,000 Lb. x 30" DALLAS	●
	3798	10,000 Lb. x 24" PERFECTO	
	4038	10,000 Lb. x 24" ASL #1000 Uncoiler w/Car	
	3793	8,000 Lb. x 18" ROWE #8018-DSV	●
	3679, 3702	7,500 Lb. x 20" ROWE - Motorized	●
	4039	7,000 Lb. PERFECTO w/Car & Flatteners	

	STOCK #	DESCRIPTION	MOTORIZED ●
SINGLE REEL CONTINUED	3708	6,000 Lb. x 30" AMERICAN STEEL LINE #1000	
	3789	6,000 Lb. x 24" LITTELL #60-24 w/Straightener	
	2253	6,000 Lb. x 20" EGAN	●
	3705	5,000 Lb. x 18" FEED LEASE CORPORATION	
	2069	5,000 Lb. x 18" COOPER WEYMOUTH	
	1844	2,500 Lb. x 20" AMERICAN STEEL LINE	
	2961	2,500 Lb. x 18" LITTELL #25-18	
	3731, 3696	2,500 Lb. X 18" COOPER WEYMOUTH #2500-18	●
	2871	2,500 Lb. x 18" AMERICAN STEEL LINE #70	
	3585, 3584	2,500 Lb. x 16" AMERICAN STEEL LINE #60	
	3704	2,500 Lb. x 12" DALLAS INDUSTRIES	●
	1027	2,000 Lb. x 12" WEDNESBURY	
	2956	1,000 Lb. x 18" AMERICAN STEEL LINE	
	1391	1,000 Lb. x 16" AMERICAN STEEL LINE #60	
	2234	1,000 Lb. x 12" EGAN #L120-12	
PALLET DECOILERS	2369	1,000 Lb. x 10" DURANT TOOL	
	2227	600 Lb. x 12" LITTELL #5	●
	4036	15,000 Lb. AWC	●
	4044, 3859	8,000 Lb. COILMATE	●
	3678	5,000 Lb. x 48" COILMATE	●
	3698	5,000 Lb. ROTARIAN #R1240	●
	3472	5,000 Lb. RAPIDAIR	●
	3697	5,000 Lb. INTEC AUTOMATION	●
	2017	3,500 Lb. COOPER WEYMOUTH #PD 3548	●

COIL CARS

STOCK #	DESCRIPTION
4051	30,000 Lb. ASC
3036	20,000 Lb. x 48" LOOPCO #11870A
2075	15,000 Lb. REVOLVATOR #1957
3713	15,000 Lb. 7-1/2 Ton DAHLSTROM
3479	10,000 lb. x 60" Powered Transfer Cart
3913	10,000 Lb. x 40" ROWE
2799	8,000 Lb. x 60" BHP
2265	5,000 Lb. x 48" AUTOQUIP

SHEAR & END WELDERS

STOCK #	DESCRIPTION
2360	60" LEE SHAFER
2726	12" x .135" GUILD
2494	12" x .100" GUILD #DMA-100-12
3129	12" GUILD #ME-150-12
2390	10" x .187" GUILD #D-187-11
2705B	10" x .156" NATIONAL
2671	10" x .120" GUILD #DMA-5-10
1081A	10" x .100" GUILD #DMA-100
1175	6" GUILD #S673 PE 70-6
2490	4" x .040" GUILD #ME 040-4
2169, 2170	2" LEE SHAFER

CUSTOM PRODUCTION LINES

We specialize in seamlessly integrating machinery from our extensive inventory and incorporating new machinery from ERWTech and UCG to create custom production lines tailored for specific applications.



START-UP & SERVICE

Rely on our in-house engineering and service team for comprehensive support. We offer start-up and commissioning services, manage installations, provide operator training, offer on-site service, technical support, and more.



AUTOMATION

UCG designs, manufactures, and installs control panels, drive systems, die accelerators, and other integral components for industrial metalworking machinery.



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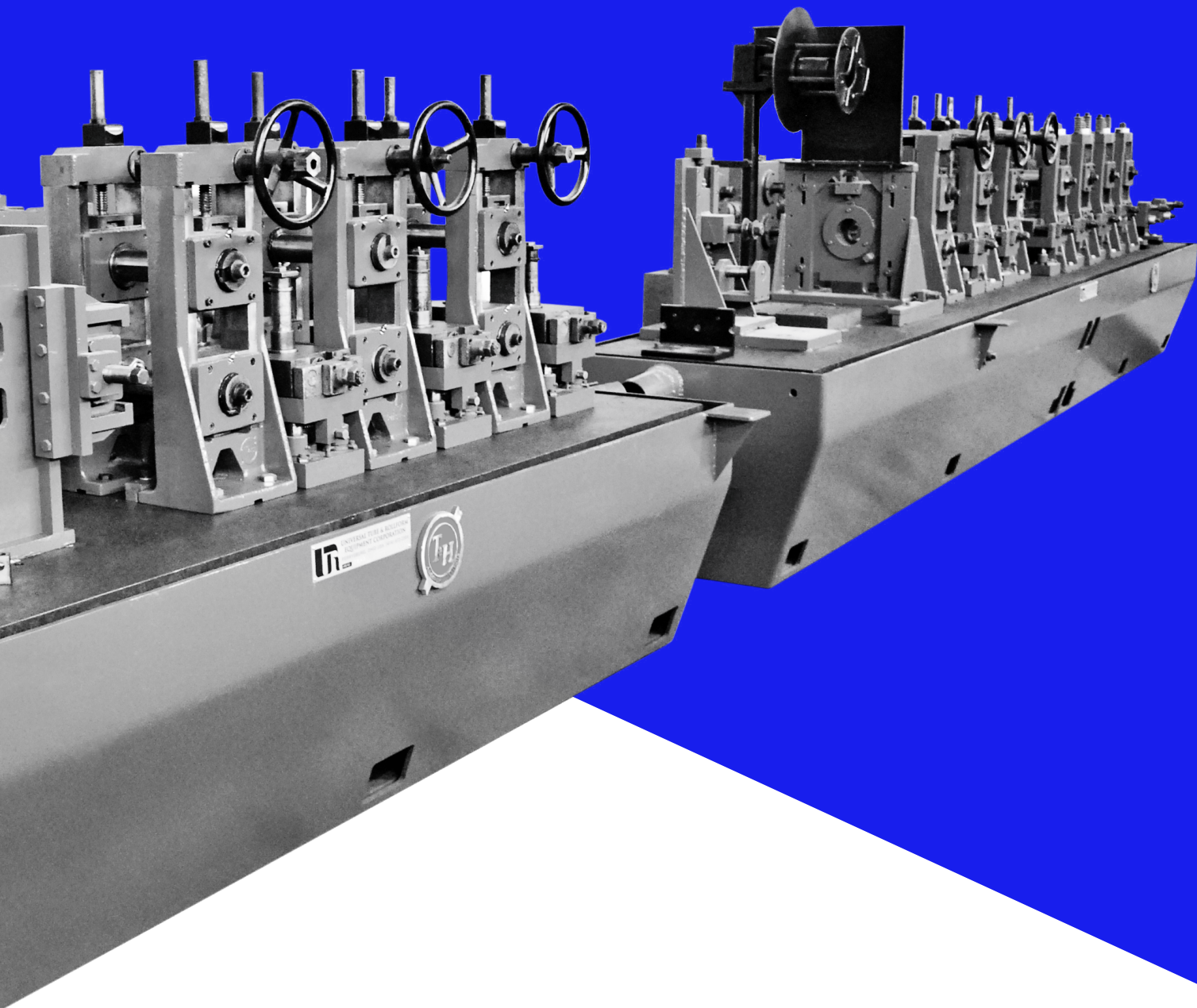
RECONDITIONING

We can recondition your machinery as your production needs change, ensuring more accurate and reliable production, enhanced safety, ease of operation and longer equipment lifespan.



SELL YOUR MACHINERY

Looking to sell? We're always interested in tube mills, rollformers, coil handling machinery, and more. Choose from our selling options: immediate cash sale, trade-in, consignment, or auction.



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26202 Glenwood Road, Perrysburg, Ohio 43551, USA E: sales@utubeonline.com P: +1 419-872-2364

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