



UNIVERSAL TUBE & ROLLFORM EQUIPMENT CORPORATION

International *New and Used* Metalworking Machinery Dealer

New Special Price: \$499,000!

3" (76.2 mm) x .134 (3.40 mm)

T&H Tube Mill Line

Equipped With: KENT entry equipment, T&H tube mill, **NEW!** 250 KW solid state high frequency welder, **NEW!** flying cold saw, 3 motor drive system, mill controls and approximately 8 sets of tooling! **Location:** Universal Warehouse, Perrysburg, Ohio



SPECIFICATIONS:

Tube O.D.: **1" - 3" (25.4 - 76.2mm)**

Wall Thickness: **.034" - .134" (.86 - 3.4mm)**

Max Line Speed: 300 FPM (92 MPM), Max. Gear in Speed, No Load

Max D/T Ratio: 60:1

Min D/T Ratio: 10:1

Max Material Yield: 50,000 PSI

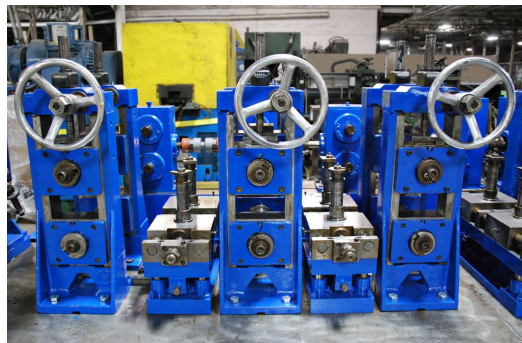
Line Direction: Right to Left

Spindle Diameter: 2-1/2" (63.5 mm)

Roll Space:

- Forming: 12" (304.8 mm)

- Fin & Sizing: 6-3/4" (171.4 mm)



ENTRY EQUIPMENT:

6,000 Lb. Jib Crane

10,000 Lb. KENT Double Uncoiler

KENT #10-135 Shear End Welder

KENT #R-227-RE Floop

FORMING MILL:

Entry Guide Table, 4-Roll

(4) Driven Breakdown Stands

(6) Idle Side Rolls

(3) Driven Fin Stands



WELDING SECTION:

NEW! 250 KW ERW TECH Solid State High Frequency Welder

- Input: Volts: 480

- Amps: 500

- Freq. HZ: 60

- Phase: 3

- Heat Exchanger: Powered XY Axis for Head

- Motorized Adjustments

Seam Guide Unit

3-Roll Weld Pressure Unit

Coolant Section, Flood Type, 15' Approximate

SIZING MILL:

(3) Driven Sizing Stands



(3) Idle Side Rolls
Straightener, Turkshead 4-Roll

CUT-OFF:

NEW! UCG 3" (76.2 mm) High-Speed Flying Cold Saw
USED 20' Runout Table, Single Dump

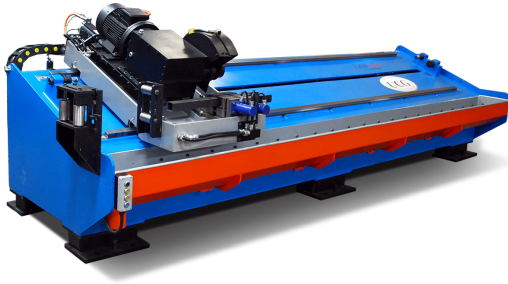
MILL DRIVE:

(3) 75 H.P., D.C. Motors, 440/60/3
CONTROL TECHNIQUES Mill Controls

TOOLING:

8 sets, Tooling is believed to be complete sets, but suggest customer inspection to confirm.

Sizes Rounds: 50mm, 55mm, 60mm, 1.5", 1.75", 2", 2.5", 3"



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and **Universal Controls Group**

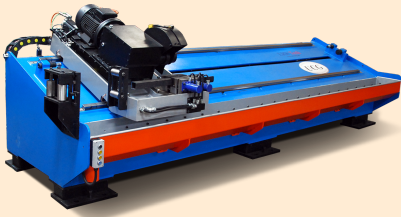
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Featured in our Booth:



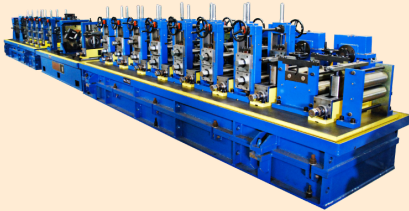
New! UCG Flying Cold Saw on Display!

The 3.125 inch (89 mm) version will be in our booth during the show. Available in both single or double blade, up to 300 FPM and 16" (406 mm) max OD. [Machine Specifications](#)



New! Tube Mill Options on Display!

Visit our booth for a side by side comparison of new tube mill stands from industry leading manufacturers. Compare cost and quality and find the best option for your specific needs.



New! On Our Floor! 3.125" (89 mm) Tube Mill Line Information at the show!

Featuring: KENT Entry Equipment, Solid State High Frequency Welder, SFM Tube Mill, UCG High-Speed Flying Cold Saw and UCG Drive System. [Line Specifications](#)

The UCG High-Speed Flying Cold Saw for this line will be on display at the show!



Meet the newest member of our sales team!

Chances are you may already know our mystery salesman. For over 20 years he has worked with manufacturers in the tube, pipe and roll forming industries and is an expert in roll tooling. Stop by our booth to meet the latest addition to our knowledgeable sales team!

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