



UNIVERSAL TUBE & ROLLFORM EQUIPMENT CORPORATION

SERVING THE WORLD FOR OVER 35 YEARS



BIG

TO SMALL MILLS

Universal Tube offers new, used and rebuilt tube and pipe mills from 1/2" - 16" OD to fit various budgets. All equipment can be ordered with new controls, contact us for more information.

Tube Mills | Pipe Mills | Rollformers | Coil Processing Machinery
NEW UCG Mill Controls | Drive Systems | UTRAK Length Control System

+1 (419) 872-2364 | Perrysburg, Ohio 43551 USA
www.utubeonline.com | www.universalcontrolsgroup.com



1/2" - 16" OD



UNIVERSAL TUBE & ROLLFORM EQUIPMENT CORPORATION

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Universal Tube & Rollform Equipment Corporation reserve the right to change any and all information in this catalog without notice. Care is taken to give reliable descriptions but these are not guaranteed. Prospective buyers are advised to check vital details.

All machinery is subject to prior sale.



*Universal
Controls Group*

LARGE INVENTORY

Specializing in new & used tube mills, pipe mills & rollform machinery for over 30 years! Universal is home to one of the largest selections of new & used tube and pipe mills in the world. Utilizing over 125,000 square feet of warehouse space, we also stock rollformers, coil processing equipment, high frequency welders, cut-offs, accumulators, straighteners, slitting lines and much more.

CONTROLS & DRIVES

Working together with Universal Controls Group to offer you more! To complement our used tube mill and rollforming lines, UCG can build expandable mill control systems pre-engineered or custom engineered to your specifications.

UCG specializes in control systems and drive packages for new or existing tube mill and rollform lines. Let our experienced team build your control panel(s) using quality products and 1st rate proficiency to implement your project from initial design to start up.

RECONDITIONING

Universal can recondition, rebuild and upgrade your current machinery to the most exact specifications, extending the life of your equipment and increasing the value of your dollar.

Benefits: • Outstanding cost savings • Accurate productions
• Enhanced safety • Extended machine life • Documentation for retrofits • Installation & Training services

BUY & SELL

One machine or an entire plant...We want to discuss how surplus machinery can be your best resource to improve your bottom line. Universal Tube & Rollform buys & sells machinery all over the world and offers many services to attract more buyers. Please consider our trade, consignment, auction services and other purchase options for your surplus machinery.

Auction Sales: We will work with you to determine the best way to get the top dollar you need and will bring in specialists to help get the job done. We can handle the entire process or just as much as you need us to.

Consignment: Selling on Consignment means you own the machinery until the date of sale, and we will work to get you the price you need. You can't lose! Keep the machinery at your facility or we will bring it to our warehouse, clean and paint it, advertise, bring in the customer and send you a check when it is sold.

Trade: If you have machinery no longer in use because your production needs have changed; consider a trade deal. Call and talk to our sales team and discover what is possible.

COIL CARS

www.utubeonline.com/coil-cars

5,000 - 20,000 LB.

STOCK NUMBER	Maximum Coil Weight (Lbs.)	Maximum Coil Width	Maximum Coil O.D.	Manufacturer	Model Number	Photo
2265	5,000	48"		Autoquip		A
2799	8,000	16"	60"	BHP		
2264	10,000	48"		Autoquip	PCL	B
3479	10,000	48"	60"	Custom		
2075	15,000	48"		Revolver	1957	C
1928E	20,000		60"	B & K		
3036	20,000	48"	72"	Loopco		D



A #2265



B #2264



C #2075



D #3036

PALLET-TYPE UNCOILERS

www.utubeonline.com/uncoilers

3,500 Lb. NORWALK INNOVATION

- Max. Coil O.D.: 48"
- DC Multi-Drive Speed Control

Stock #2017

5,000 Lb. x 48" COILMATE

- Platform Size: 52"
- Maximum Stack Height: 30"
- Strip Width: 1/2" - 6"
- Coil I.D. Range: 15" - 20"
- 220 V Single PH
- Stock Thickness Capacity: .062"

Equipped With:

- Powered Coil Retention Arms
- Clockwise/Counter Clockwise Payout Direction
- DC Motor Speed Control
- Roller Stand Strip Support
- Loop Control Arm

Stock #3678

5,000 Lb. NORWALK INNOVATION



- Max. Coil O.D.: 48"
- Powered Retention Arms
- DC Motor Speed Control
- Roller Stand Strip Support
- Loop Control Arm

Stock #3597

5,000 Lb. RAPIDAIR

- Max. Coil O.D.: 50"
- RapidAir Pivot Arm
- 1 HP Drive, 115V/1/60

Stock #3472

UNCOILERS

www.utubeonline.com/uncoilers

600 - 2,500 LB. (2,500 - 20,000 lb. continued on page 4)

STOCK NUMBER	Maximum Coil Weight (Lbs.)	Maximum Coil Width	Maximum Coil O.D.	Type				Manufacturer	Model Number	Photo
				Single	Double	Manual	Motorized			
2227	600	12"	48"	●			●	Littell	5	
2049	1,000	8"	48"	●		●		Tishken	MR-6	
2369	1,000	10"	48"	●		●		Durant Tool		
2234	1,000	12"	48"		●	●		Egan	L120-12	
1391	1,000	16"	48"	●		●		American Steel Line	60	
2956	1,000	18"	60"	●		●		American Steel Line		
3676	1,200	12"	48"	●			●	Jaco		
2503B	2,000	3"	36"	●		●		Custom		
2791	2,000	10"	60"		●	●		Linton & Hirts	2818	
1027	2,000	12"	48"	●		●		Wednesbury		
3293	2,000	18"	60"	●		●		Cooper Weymouth		E
2798	2,200	17"	48"		●	●		Custom		
2792	2,200	21"	60"	●		●		BHP		
3585	2,500	16"	48"	●		●		American Steel Line	60	
3586	2,500	16"	60"		●	●		American Steel Line		F
3530	2,500	16"	60"		●		●	Sheet Metal Automation		
2220	2,500	18"	48"	●		●		American Steel Line	60	
3584	2,500	18"	60"	●		●		American Steel Line	60	
2871	2,500	18"	60"	●		●		American Steel Line	70	
3295	2,500	18"	60"		●	●		American Steel Line	70	
448	2,500	18"	60"		●		●	Cooper Weymouth	CWP-25	
3622	2,500	18"	72"	●			●	American Steel Line		



E #3293



F #3586

UNCOILERS continued

www.utubeonline.com/uncoilers

2,500 - 20,000 LB.

COIL WORKING MACHINERY

STOCK NUMBER	Maximum Coil Weight (lbs.)	Maximum Coil Width	Maximum Coil O.D.	Type				Manufacturer	Model Number	Photo
				Single	Double	Manual	Motorized			
2 AVAIL	2,500	18"	60"	●	●			Cooper Weymouth	CWP-18DP	G H
3675	2,500	18"	48"	●	●			Littell	25-18	
2961	2,500	18"	54"	●	●			Littell	25-18	
1844	2,500	20"	48"	●	●			American Steel Line		
3082B	3,000	36"	48"	●	●			Custom		
1940	4,000	12"	60"	●	●			Littell	412H-7PDC40	
2 AVAIL	4,000	18"	60"		●	●		Littell	40-18	
2213	4,000	20"	60"	●			●	Rowe	40-20-DSV	
2789	4,500	24"	60"		●		●	Humphries	AR45/24/DB	
3128	5,000	12"	60"		●	●		Guild	UC-1518-10	
2 AVAIL	5,000	16"	72"		●		●	Rollright		
2069	5,000	18"	48"	●		●		Cooper Weymouth		
4 AVAIL	5,000	18"	60"		●	●		Cooper Weymouth	5000-18D	L
3643	5,000	18"	72"		●	●		Custom		
3490	5,000	20"	60"		●	●		Cooper Weymouth	18P	
3628	6,000	18"	72"		●		●	Coe	CPR-DE-6018	
2253	6,000	20"	60"	●			●	Egan	M601-20	
3520	6,000	24"	60"	●			●	Littell	60-24	
2 AVAIL	6,000	24"	72"		●		●	Littell	60-24	
2984	6,000	28"	72"	●		●		Custom		
2 AVAIL	6,000	30"	60"	●		●		Littell	60-30	M N
3284	6,000	36"	60"		●	●		Jaco		
3611	6,000	36"	72"		●		●	Press Room Equipment		
3544	6,500	24"	60"		●	●		Cooper Weymouth	4RD-24	O
3679	7,500	20"	60"	●			●	Rowe	7520-DS-J	
1856	10,000	18"	72"	●				Automatic Feed	102472	
3513	10,000	24"	72"		●	●		Littell	90-24	
3631	10,000	30"	60"	●			●	Rowe	10030-DSV	
3673	10,000	30"	60"	●			●	Littell	90-30	
3677	10,000	30"	72"	●			●	Littell	90-30	P
2732B	10,000	36"	60"	●			●	Yoder		Q
3635	10,000	36"	84"	●				Gary		
2341	10,000	40"	60"	●			●	Rowe	10040-DSL	
3519	10,000	48"	72"	●			●	Sheet Metal Equipment		R
3139	10,000	54"	72"	●			●	American Steel Line	40-12	
3140	10,000	54"	96"	●			●	Sen Fung		
3269	15,000	24"	60"	●	●		●	Tishken	5HX-24FM-HCC	
3634	15,000	28"	72"	●			●	Dahlstrom	15H-30-2025	
3143	20,000	48"	60"				●	Iowa Precision	20M48DH	



G #3541



H #3546



L #3024



M #3621



N #3674



R #3519



Q #2732B



P #3677



O #3544

(419) 872-2364



SHEAR & END WELDERS

www.utubeonline.com/shear-end-welders



Kent #10-135 PMA Shear & End Welder



Specifications:

- **Strip Width:** 1" - 10" (25.4 - 254 mm)
- **Strip Thickness:** .015" - .100" (.381 - 2.54 mm)
- **Material:** Mild Steel, HRS, Most Aluminum, Galvanized, Steel at Max. 50,000 PSI, Yield at .100"
- **Equipped With:** 3 Blades Air Shear, Air Clamps, Auto TIG Torch, Threadless Patented "Rolex" Torch Drive Nut



IN-STOCK!
A #3495



A #3495

STOCK NUMBER	Maximum Strip Width mm	Maximum Strip Thickness mm	Type		Manufacturer	Model Number	Photo
			Stationary	Portable			
2169	2"	50.8	●		Lee Shafer		
2170	2"	50.8	●		Lee Shafer		
2490	4"	101	●		Guild	ME-040-4	
1175	6"	152	●		Guild	S673-PE-70-6	
2489	8"	203	●		Guild	ME-125-8	
2325	8"	203	●		Guild	ME-125-8	
1081A	10"	254	●		Guild	DMA-100	
3495	10"	254	●	●	Kent NEW!	10-135	A
2671	10"	254	●		Guild	DMA-5-10	
2425	10"	254	●		Guild	DMA-100-10R	
2705B	10"	254	●		National	STRIP WELDER	
2390	10"	254	●		Guild	D-187-11	
2494	12"	304	●		Guild	DMA-100-12	
2726	12"	304	●		Guild		
3129	12"	304	●		Guild	ME-150-12	
2360	60"	1524	●		Lee Shafer		

COIL WORKING MACHINERY

ACCUMULATORS

www.utubeonline.com/accumulators

For complete technical specifications, additional photos and the latest additions to our inventory visit:
utubeonline.com/inventory

NEW! Horizontal Accumulators

Built to your specifications, delivery 5 - 6 months from receipt of order.



STOCK NUMBER	Maximum Strip Width mm	Maximum Strip Thickness mm	Type		Manufacturer	Model Number
			Horizontal	Vertical		
3370	8.5"	215	●		SRET NEW!	WLHT60
3460	10"	254	●		SRET NEW!	WLHT80
2681	18.1"	457	●		SRET NEW!	WLHT165 HY

Our inventory is always changing! Visit us online to view our entire selection of tube, pipe and rollform machinery. www.utubeonline.com/inventory



(419) 872-2364



TUBE MILLS

High Frequency/ERW/TIG

STOCK NUMBER	Maximum Tube O.D.		Maximum Wall Thickness		Type			Manufacturer	Model Number	Photo
	mm	mm	mm	mm	High Frequency	ERW	TIG			
2693	0.375"	9.52	.030"	.762	●			Yoder	Y-Line	
2819	0.75"	19.0	.3125"	7.93			●	Custom	W-15	
1166	0.5"	12.7	.040"	1.01		●		Yoder		A
352	1"	25.4	.043"	1.09	●			Livernois	M1-1/2	
3363	1.25"	31.7	.049"	1.24		●		Yoder	WU-11M	
1728	1.5"	38.1	.050"	1.27		●		Mckay		
2544	1.5"	38.1	.070"	1.77	●			British Arm		
1188	1.5"	38.1	.134"	3.40			●	Ardcor		
3039	2"	50.8						Mckay		
740	2"	50.8	.074"	1.88				Dong Woo		
537	2"	50.8	.110"	2.79	●			Turek & Heller	W200-9	
2878	2.5"	63.5	.095"	2.41		●		Yoder	M2	
3194	2.5"	63.5	.095"	2.41	●			Yoder	M2	
3004	2.5"	63.5	.095"	2.41	●			Yoder	M2	B
687	2.5"	63.5	.095"	2.71				Capria	M2	
2942	2.5"	63.5	.125"	3.17		●		Mckay		C
3218	3"	76.2	.125"	3.17	●			Abbey Etna	2K	D
3336	3"	76.2	.134"	3.40	●			AEF	E-300	E
686	3"	76.2	.135"	3.42				Urrutia	2-1/2	
1207	3"	76.2	.154"	3.91			●	Mckay		
1212	3"	76.2	.154"	3.91			●	Mckay		
3670	3"	76.2	.160"	4.06	●			Abbey Etna	3XU-3.0	
3427	3"	76.2	.166"	4.21	●			SFM	76R	
3462	3.125"	79.3	.134"	3.40	●			Universal		pg 8
3602	3.125"	79.3	.134"	3.40	●			SFM		F
3613	5.5"	140	.187"	4.75	●			SFM		
2747	7.5"	190	.240"	6.09	●			Nanjing	190-6	
3604	8"	203	.3125"	7.93	●			Voest Alpine		



1/2" x .040"
(12.7 x 1.01 mm)



A #1166

**2,500 Lb. Double Uncoiler
Overhead Looper
Shear & End Welder
Pinch Roll Pull Out Stand
Forming Mill:**

- Entry Guide Unit
- (3) Driven Breakdown Stands
- (2) Driven Fin Passes
- (4) Idle Side Roll Units
- Seam Guide Unit
- 18,000 Amp DC Welder
- Scarfing Unit
- Coolant Section
- 20 HP DC Motor

Sizing Mill:

- (9) Driven Reducing Stands
- (9) Idle Side Roll Units
- Straightener Stand
- (9) 7.5 HP DC Motors

DC Drive System

Tooling: ROUND:

- .187" (4.76 mm)
 - .250" (6.35 mm)
 - .312" (7.93 mm)
- All produced from .500"
(50.8 mm) welded tube



2-1/2" x .095"
(63.5 x 2.41 mm)



B #3004

Forming Mill:

- Entry Guide Table
- (3) Driven Breakdown Stands
- (5) Idle Side Rolls
- (3) Driven Fin Stands

Welding Section:

- 3-Roll Weld Pressure Unit
- Single Scarfing Unit

Sizing Mill:

- (3) Driven Sizing Stands
- (3) Idle Side Rolls
- Straightener, Turkshead 4-Roll

Drive System:

- (2) 40 HP AC Motors
- Control Panel
- ABB Drive Panel



2-1/2" x .125"
(63.5 x 3.17 mm)



C #2942

Shear & End Welder

Forming Mill:

- 60 HP DC Motor
- (4) Driven Breakdown Stands
- (3) Driven Fin Stands
- (6) Idle Side Roll Unit

Welding Section:

- 40 KW HF Welder
- Weld Pressure Unit
- Double O.D. Scarfing Stand
- Pull Out Stand
- Flood Type Coolant Zone

Sizing Mill:

- 60 HP DC Motor
- (3) Driven Sizing Stands
- (3) Idle Side Roll Units
- Turkshead
- Encoder Stand

Tube Cut-Off

Run Out Table

Loop Tower

Electrical:

- (2) 60 HP DC Motors
- Push Button Controls

Tooling:

ROUND:

- 2" (50.8 mm)

Complete specifications and photos can be viewed online at:

www.utubeonline.com

Schedule a visit to our Perrysburg, Ohio warehouse to view our large inventory of new and used tube mills, pipe mills and line equipment or contact us with your requirements: (419) 872-2364.



3" x .125"
(76.2 x 3.17 mm)



D #3218

Forming Mill:

- Entry Guide Unit
- (4) Driven Breakdown Stands
- (5) Idle Side Roll Units
- (2) Driven Fin Stands

Welding Section:

- Rotary Scarfing Unit

Sizing Mill:

- (4) Driven Sizing Stands
- (4) Idle Side Roll Units
- 4 Roll Turkshead
- Encoder Stand

20' Run Out Table

Motors:

- 40 HP DC Motor – Forming
- 40 HP DC Motor – Fin
- 50 HP DC Motor – Sizing



3" x .134"
(76.2 x 3.40 mm)



E #3336

Forming Mill:

- Entry Guide Unit w/Edge Conditioning
- (4) Driven Breakdown Stands
- (6) Idle Side Roll Units
- (3) Driven Fin Stands

Welding Section:

- Guide Roll Unit
- 3-Roll Weld Pressure Unit
- Bead Winder
- Roto Scarf Unit
- Scrap Chopper
- Ironing Stand
- 18' Coolant Section

Sizing Mill:

- (4) Driven Sizing Stands
- (4) Idle Side Roll Units
- (2) Single Sided 4-Roll
- Turksheads

20' Run Out Table

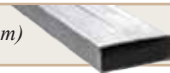
Motors:

- 75 HP Forming Motor
- 60 HP Sizing Motor

Electrical:

- Drive Cabinet
- Push Button Controls

Tooling: 2.75" x 1" (69.85 x 25.4 mm)



3.125" x .134"
(79.3 x 3.40 mm)



F #3602

IN-STOCK!
F #3602

Entry Equipment:

- 10,000 Lb. KENT Double Uncoiler
- Kent Shear & End Welder
- Kent Horizontal Accumulator

Forming Mill:

- Entry Guide Unit
- (4) Driven Breakdown Stands w/Single Point Adjustment
- (3) Driven Fin Stands w/Single Point Adjustment
- (7) Idle Side Roll Units

Welding Section:

- SAN FENG 300 KW Solid State High Frequency Welder
- Seam Guide
- 3-Roll Weld Pressure
- Double Bead Scarf Remover
- 20' Coolant Zone

Sizing Mill:

- (4) Driven Sizing Stands w/Single Point Adjustment
- (4) Idle Side Roll Units
- 8 Roll Turkshead

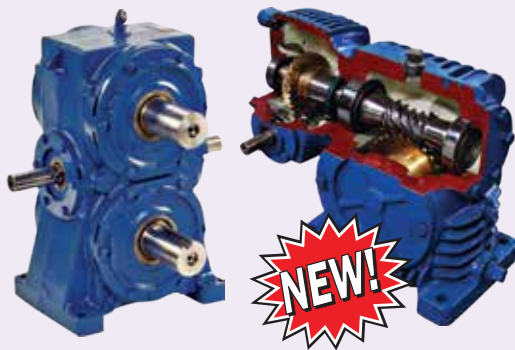
UCG Flying Cut-Off

Motors:

- 75 HP DC Motor – Forming
- 75 HP DC Motor – Fin
- 100 HP DC Motor – Sizing



C Cone Drive
GEARBOX SUPPLIER



Universal's experienced team can
**Repair, rebuild or replace
your gearboxes.**

Request a quote or schedule a visit to learn more
about our many capabilities.

(419) 872-2364 / sales@utubeonline.com

TUBE MILLS continued

www.utubeonline.com/tube-mills

3.125" (80 mm) O.D. Rafted Tube Mill Line



Universal Tube & Rollform, Kent Corporation, Yoder of the Formtek Group and UCG have joined forces to offer tube producers a **New 3.125" (80 mm) OD rafted tube mill line**. The tube mill will be built at Formtek's facility in Cleveland and integrated with line electrics by UCG, Kent Corp. entry equipment, along with a new San Feng welder by Universal Tube and cut-off by UCG.

Specifications:

Line Direction: Right to Left
Driven Spindle Dia.: 2-1/2" (63.5 mm)
Tube O.D. Range: 1"-3.125" (25-80 mm)
Max Round Wall: .134" (3.4 mm)
Max Shapes Wall: .120" (3.0 mm)
Min Wall: .032" (.8 mm)
Single Point Adjustment Rafted
Welding Speed: 65-300 FPM

Entry Equipment:

- 10,000 Lb. x 72" Double Uncoiler
- Shear & End Welder
- Horizontal Accumulator

Forming Mill:

- Entry Guide Roll
- (4) Driven Breakdown Stands
- (3) Driven Fin Stands
- (7) Idle Side Roll Units

Sizing Mill:

- (4) Driven Sizing Stands
- (4) Idle Side Roll Stands
- 8-Roll Turkshead Unit

Welding Section:

- 300 KW Solid State High Frequency Welder
- 3-Roll Weld Pressure
- Double Bead Scarf Remover
- Ironing Roll Stand
- 30' Coolant Zone

High-Speed Flying Cold Saw:

- Max Speed: 325 FPM (100 m/min.)
- Thickness: .030" - .160" (.762 - 4.06 mm)
- Max Tube O.D.: 3" (76.2 mm)
- Max Square O.D.: 2-1/2" (63.5 mm)
- Max Rectangle O.D.: 1-1/2" x 3" (38.1 mm x 76.2 mm)
- U-Trak Length Measurement Encoder Mechanical System

UCG Drive Section:

- Forming: 75 HP/56 KW AC Motor
- Fin: 75 HP/56 KW AC Motor
- Sizing: 100 HP/75 KW AC Motor
- 3 Motor AC Vector Drive System



YODER 3.125" O.D. Rafted Tube Mill



High Frequency Welder



UCG High-Speed Flying Cut-Off



Complete specifications and photos can be viewed online at:
www.utubeonline.com/3462

Electrical Drive Systems



Working together with Universal Controls Group to offer you more! To complement our used tube mill and rollforming lines, UCG can build expandable mill control systems pre-engineered or custom engineered to your specifications.

UCG specializes in control systems and drive packages for new or existing tube mill and rollform lines. Let our experienced team build your control panel(s) using quality products and 1st rate proficiency to implement your project from initial design to start up.

UCG's Systems are pre-tested prior to shipment for a faster start-up.

(419) 872-2364 / sales@universalcontrolsgroup.com

High Frequency/Induction

STOCK NUMBER	Output Power (KW)	Input Power (Volts)	Phase	Primary Amps	Type		Manufacturer	Model Number	Photo
					High Frequency	Induction			
3033	100	460	3	240		●	Inductroguild	Inductron 100	
3195	150	380/600	3		●		Inductroguild	Inductron 150	
207	150	420/500		740	●		Electroheating	EWT 150	
3032	200	460				●	Inductroguild	Inductron 200	
2854	200	460	3	525	●		Thermatool	TI 200	
2855	200	460	3	525	●		Thermatool	TI 200	A
2913	225	480	3	575			Inductroguild	Inductron	B
3615	300	480	3		●		San Feng NEW!	SF GGP H Solid State	C
1119	400	360/440	3		●		Electroheating	EWT 400	



A #2855



B #2913



200 - 800 KW High Frequency Solid State Welders

IN-STOCK!

C #3615



Equipped With:

- Main Transformer
- Rectifier Cabinet
- Operator Station
- Output Cabinet
- Heat Exchanger

Installation & Start-Up

Our team will travel to your facility to train your staff and get you up and running quickly.

Maintenance & Repair

Rely on our knowledgeable team of engineers and electrical staff who are experienced with this specialized equipment.

In-Stock Spare Parts

We stock CFI solid state welder mosfet boards and other common replacement parts for fast delivery when you need it.

PREHEAT/ANNEAL

100 KW Annealing System

Input: 480 V
Max Amps: 144
Freq. Hz: 50 / 60 Hz
PF: 93
KVA: 120
Phase: 3

Work Station:
Output: 800 / 440 V
Amps: 139/255
Freq. Hz: 3 / 10
Chamber Length: 36"
Chamber Width: 2"
KW: 100

Cooling Tower:
Max Inlet Pressure: 90 psi
Max Inlet Temp: 96° F
Water Flow: 18 GPM @ 30 psi

Equipped With:
 (2) ENCUR Heat Exchangers



#3456

Our inventory is always changing! Visit us online to view our entire selection of tube, pipe and rollform machinery. www.utubeonline.com/inventory

CUT-OFFS

www.utubeonline.com/tube-cut-offs

STOCK NUMBER	Maximum Outside Diameter mm	Maximum Wall Thickness mm	Maximum Speed (FPM)	Cut-Type		Manufacturer	Model Number	Photo	
				Single	Double				
2192B	1"	25.4	.049"	1.24	30		Bertolette		
1896A	1.5"	38.1	.083"	2.10		●	Alpha	15310	
2544B	1.5"	38.1	.100"	2.54	300	●	Betaram	OA-2.5-FD	A
1462	2"	50.8	.080"	2.03		●	B&K		
3590	2"	50.8	.125"	3.17	400	●	Alpha	SR-2004	
2853	2"	50.8	.125"	3.17	500	●	Alpha	CSR-2005-41	
2310	2"	50.8	.125"	3.17	100	●	Betaram	OA-3-FD	
3196	2"	50.8	.134"	3.40		●	Betaram	W2.OFD	B
1896B	2"	50.8				●	Alpha	35-19-5	
3006	2.125"	53.9	.085"	2.15		●	Alpha	SR-10-2-56	C
2371	2.5"	63.5	.135"	3.42		●	Alpha	UD-25-135-300	
2006A	2.75"	69.8	.065"	1.60			Hautu		
3431	3"	76.2	.160"	4.06	450	●	Alpha/Thermatool	TRC-3007	D
3122	3"	76.2	.119"	3.02	328		Sret		
3428	3"	76.2	.160"	4.06	325	●	UCG NEW!	UTRAK-S3	pg 11
3376	3"	76.2	.134"	3.40	300	●	Alpha	SR-12-30	F
1920	3"	76.2	.134"	3.40	300	●	Alpha	SR12-30/45	
2316	3"	76.2	.134"	3.40			Oto Ram		
2804	3"	76.2	.134"	3.40	300	●	Yoder	P-55	
3296	3"	76.2	.120"	3.04			Haven/UCG		
2577	4"	101	.125"	3.17	300	●	Alpha	FR-16-2-300	G
1553	5"	127	.187"	4.74	200	●	Alpha	IR-20-3-56	
2730	5"	127	.250"	6.35		●	Alpha	50-187-120	
1578	5"	127	.280"	7.11			Republic		
3025	6"	152					Abbey Etna		
1445	6"	152					Turek & Heller		



A #2544B

**1.5" (38.1 mm)
x .100" (2.54 mm)
Double Cut**

Equipped With:

- Digital Length Control Cabinet
- Double Cut Die Set
- Hydraulic Accelerator
- Hydraulic Clutch and Brake



B #3196

**2" (50.8 mm)
x .134" (3.40 mm)
Single Cut**

Equipped With:

- Single Cut Die Set
- Hydraulic Clutch and Brake
- Length Control System w/ALLEN BRADLEY Panel View Plus 600

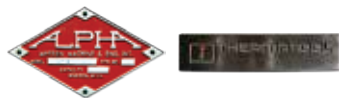


C #3006

**2.125" (53.9 mm)
x .085" (2.15 mm)
Single Cut**

Equipped With:

- Hydraulic Clutch
- Belt Accelerator
- Single Cut Die Set
- Motor



D #3431

**3" (76.2 mm)
x .160" (4.06 mm)
Double Cut**

Equipped With:

- Hydraulic Clutch
- Double Cut Die Set
- AC Servo Die Accelerator
- 30 HP Motor



G #2577

**4" (101 mm)
x .125" (3.17 mm)
Single Cut**

Equipped With:

- Minster Air Clutch
- Single Cut Die Set
- Length Control System
- Jaws & Blades
- 25 HP Motor
- Drawings



F #3376

**3" (76.2 mm)
x .134" (3.40 mm)
Single Cut**

Equipped With:

- Minster Air Clutch
- Single Cut Die Set
- Spare Die Set
- Jaws & Blades
- 15 HP Motor

CUT-OFFS continued

www.utubeonline.com/tube-cut-offs



High-Speed Flying Cut-Off Saw



IN-STOCK!
E #3428

Up to 16" O.D. Available

3" (76.2 mm) Specifications:

- **Maximum Speed:** 325 FPM (100 m/min.)
- **Thickness:** .030" - .160" (.762 - 4.06 mm)
- **Maximum Outside Diameter:**
Tube: 3" (76.2 mm)
Squares: 2-1/2" (63.5 mm)
Rectangles: 1-1/2" x 3" (38.1 mm x 76.2 mm)
- **Clamp System:** Hydraulic
- **Hydraulic Power:** 4 KW
- **Blade Type:** HSS-TCT
- **Diameter of Saw:** 400 mm
- **Maximum Saw Linear Speed:** 350 m/min.
- **Carriage Axis Systems:** Timing Belt-Servo Motor
- **Saw Feed Axis:** Ball Screw-Servo Motor

Controls:

- **Servo Drives**
- **Saw Feeding Servo Motors**
- **Carriage Feeding Servo Motors**
- **Permanent Magnet Servo**
- **Saw Motors:** AC Motor 9 KW 1500 RPM
- **Operator Interface:** 7-1/2" Touch Screen
- **Motion Control**

Powered by **U-TRAK** Technology!

U-Trak Length Measurement Encoder Mechanical System:

- **Encoder:** 4096 Pulse 5 Volt DC TTL incremental
- **Encoder stand**

Clamp System:

- **Hydraulic actuated pass through clamp**



U-TRAK Length Control

Accurate Cutting on the Fly!



U-trak Advantages:

- **Increased Line Speeds**
- **Greater Accuracy with Reduced Scrap**
- **Longer Blade Life**
- **Touch Screen Operator Interface**
- **Multiple Batch Control with On The Fly Changes**
- **Blade Width Compensation**

Motors are sized according to die set weight, travel distance and mill speed required. Ball Screw die accelerators can be fitted for new presses or existing presses.

Maximum Line Speeds:

- **U-TRAK TW - 130 FPM**
- **U-TRAK 1 - 175 FPM**
- **U-TRAK 2 - 200 FPM**
- **U-TRAK B - 600 FPM**
- **U-TRAK HD - 135 FPM**

Closed Loop cut cycle is standard for all U-TRAK. The Closed-loop system uses a controller to automatically synchronize the speed of the die set with the tube or rollformed part. All operations of the die accelerator and press interlocks are controlled by a single control console.

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RE-CUTS

For complete technical specifications, additional photos and the latest additions to our inventory visit: utubeonline.com/inventory

STOCK NUMBER	Maximum Outside Diameter	mm	Maximum Wall Thickness	mm	Cut-Type	Manufacturer	Model Number	Photo
2 AVAIL	0.375"	9.52	.049"	12.4		Haven	802	
306	0.875"	22.2			Double	Weldun	L-35	
6 AVAIL	1.5"	38.1	.065"	1.65	Rotary	Pines	15	
2667	1.5"	38.1	.094"	2.38	Double	Haven	871	A
2399	3"	76.2	.065"	1.65	Double	Bertolette	320	
3612	3"	76.2	.120"	3.04		Haven	873	
2 AVAIL	3"	76.2	.125"	3.17	Supported	Haven	872	B
1828	3"	76.2	.125"	3.17	Double	Pines	30	
2763	3.125"	79.3			Double	Modern	3-L	
1914	3.25"	82.5			Lathe	Adige	TS70	
2182	4"	101			Saw	Bardons & Oliver	34	
3301	4"	101	.320"	8.12	Supported	Haven	740	C
3644	4"	101	.320"	8.12	Supported	Haven	740	D
1581	4.5"	114			Double	Bardons & Oliver	34-1/2	
2847	5"	127	.500"	12.7	Lathe	Etna	5HCO	
3110	7"	177	1.50"	38.1	Rotary	Modern	6L	



A #2667

1.5" (38.1 mm) x .094" (2.38 mm)

Equipped With:

- Electrical Panel
- VICKERS Hydraulic Pump
- Blade Mister
- 15 HP Motor



3" (76.2 mm) x .120" (3.04 mm)



B #3573



C #3301



4" (101 mm) Kleen Cut Supported Shear

Near burr free cut with no material loss.

Tube Diameter Range: 1" - 4" (25.4 - 101 mm)
Maximum Wall Thickness: .320" (8.12 mm) or 8% of O.D.
Cycle Speeds: Up to 5,000 Cycles/Hr.
Maximum Cut Length: 24"

Equipped With:

- 20' Bundle Loader
- Target Assembly
- Central Grease
- Push Button Panel



4" (101.6 mm) .320" (8.12 mm) Kleen Cut Supported Shear Recut

Near burr free cut with no material loss, Ideal for short lengths heavier wall Thickness and a wide range of materials

Tube Diameter Range: 1" - 4" (25.4 - 101.6 mm)
Wall Thickness: .320" (8.12 mm) or 8% of O.D.

Equipped With:

- 20' Bundle Loader
- Push Button Controls
- Target Assembly
- Central Grease



D #3644

DEDIMPLERS

2" (50.8 mm) LOOPCO #3198

Tube Diameter Range: 1/2" - 2" (12.7 - 50.8 mm)
Tube Length Range: 2' - 12'

- Equipped With:**
- Push Button Panel
 - (3) Motors: 3 HP, 230/460/3/60

3" (76.2 mm) Rotary Plug Dedimpler #3379

Tube Diameter Range: 1/2" - 3" (12.7 - 76.2 mm)
Tube Length Range: 12' - 30'

- Equipped With:**
- Control Panel
 - Push Button Panel
 - Assorted Plugs

2" (50.8 mm) LEMONT #2943

Tube Diameter Range: 1/2" - 2" (12.7 - 50.8 mm)
Tube Length Range: 30" - 24'

- Equipped With:**
- Push Button Panel
 - (2) Motors: 3 HP, 230/460/3/60


3" (76.2 mm) BUCKEYE Dedimpler & Deburrer #2058

Tube Diameter Range: 1/2" - 3" (12.7 - 76.2 mm)
Tube Length Range: 2' - 30'
Brush Length: 24"
Brush O.D.: 10" (254 mm)
Dedimpler O.D.: 7/8" (22.2 mm)

- Equipped With:**
- Center Tube Support
 - Electrical Panel
 - Brush Motors: 10 HP
 - Dedimple Motors: 3 HP

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DEBURRING

STOCK NUMBER	Tube & Bar O.D. Range		Tube Length Range	Manufacturer	Model Number	Photo
	Bar: .375" - 2.40" (9.52 - 60.9 mm)					
	Tube	m				
2514	.375" - 1"	9.52 - 25.4	6" - 36"	Burrmaster	1	
2324	.375" - 2.5"	9.52 - 63.5	1" - 24"	Burrmaster	8	
3395	.375" - 2.5"	9.52 - 63.5	3" - 30"	Burrmaster	8	A
2301	.375" - 3"	9.52 - 76.0	6" - 120"	Adige	ST660	
4 AVAIL	.375" - 3"	9.52 - 76.0	6" - 120"	Burrmaster	1	
2059	.375" - 3"	9.52 - 76.0	6" - 120"	Ohio Custom		
3015	.375" - 3"	9.52 - 76.0	6" - 144"	Adige	HP100	
2 AVAIL	.375" - 3"	9.52 - 76.0	6" - 168"	Burrmaster	1	
2291	.375" - 3"	9.52 - 76.0	6" - 180"	Burrmaster	1	
1831	.375" - 3"	9.52 - 76.0	6" - 72"	Burrmaster	1	B
3375	.375" - 3"	9.52 - 76.0	96" Max	Burrmaster	1	
2419	.500" - 4"	12.7 - 101	12" - 24"	Kent	1	



A #3395

2.5" x 30" BURRMASER

- Equipped With:**
- (2) 5 HP Motors
 - Electrical Panel
 - Push Buttons



B #1831

3" x 72" BURRMASER

- Equipped With:**
- Electrical Panel
 - Push Buttons

Additional Specifications and Photos can be viewed online at
www.utubeonline.com

END FORMERS

www.utubeonline.com/end-formers

2-1/2" (63.5 mm) FENN 20 (3 Available)

Maximum O.D. (Single): 2-1/2" (63.5 mm)
Maximum O.D. (Double): 1-1/4" (31.7 mm)
Maximum O.D. (Triple): 5/8" (15.8 mm)
Hydraulics: 20 HP – 230/460/3 Phase – 1800 RPM

Equipped With:

- 20 GPM Hydraulic Pump
- 60 Gallon Tank, Control Valves & Gauges



#2645

2-3/4" (70 mm) EAGLE I/O

(3 Available)

Tube O.D. Range: 1" - 2-3/4"
 (25.4 - 69.8 mm)
Cycle Time: 2 Seconds
Oil Capacity: 125 USG

Features:

- Eagle I/O Drop In Tooling System Utilizes I.D. Fingers and O.D. Jaws
- Expanding I.D.
- Reducing O.D.
- Forming Angular Bead
- Flare the End of Tube
- Emboss Protection

Equipped With:

- Motor, 10 HP, 480/3/60
- Push Button Control
- Electrical Panel
- Self-Contained Hydraulic System
- Heat Exchanger



#2646



#2648

3" (76.2 mm) DICKEY Hydraulic Double Head

Maximum Tube O.D.: 3" (76.2 mm)
Tube Length Range: 10" - 15"

Equipped With:

- Walking Beam Transfer System
- Self-Contained Hydraulic System
- Electric Panel
- Push Button Station
- Entry Tube Guide
- (8) Hydraulic End Forming Stations



#2594

SWAGERS

www.utubeonline.com/swagers

1-1/4" (31.7 mm) TORRINGTON (2 Available)

Capacities:
Solids (60,000 PSI): 1/2" (12.7 mm)
Tube: 1-1/4" (31.75 mm)
Square Tube: 1" (25.4 mm)



#505, #506

Equipped With:

- Multiple V-Belt Drive
- AC Motor 5.5KW 415/3/50
- (12) Rolls: 1-3/4" (44.4 mm) Diameter x 3-7/8" (98.4 mm)

2-1/4" (57 mm) FENN

Maximum Tube O.D.: 2-1/4" (57 mm)

Equipped With:

- MANNY ISMAN Rack & Turret Feeder
- Motor: 10 HP, 230/460/3/60
- Automatic Loader



#1969

4-1/2" (114.3 mm) STEVENS & BULLIVANT

Capacities:

Aluminum Tube: 5-1/2" (139 mm) O.D.
Non-Ferrous Tube: 5" (127 mm) O.D. x 7/16" (11.1 mm) Wall
Steel Tube: 4-1/2" (114 mm) O.D. x 5/16" (7.93 mm) Wall
Alloy Steel Tube: 4-1/2" (114 mm) O.D. x 1/4" (6.35 mm) Wall
Solid Aluminum Tube: 3" (76.2 mm)
Solid Non-Ferrous: 2-1/2" (63.5 mm)
Solid Mild Steel: 2" (50.8 mm)



#2661

Equipped With:

- One Shot Grease System
- Wedge Adjustment
- Quick Die Change
- Hydraulic Gripper Feeder
- Hydraulic Motor 7.5 HP, 1435 RPM, 400/440/3/50
- Motors: 40 HP, 730 RPM, 400/440/3/50, 10 HP, 96 RPM, 380/440/3/50

Additional specifications & photos can be viewed at www.utubeonline.com

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STRAIGHTENERS

www.utubeonline.com/straighteners

STOCK NUMBER	Tube O.D. Range			Number of Rolls	Manufacturer	Model Number	Photo
	Minimum	Maximum	mm				
3 AVAIL 3378	.125" .375"	.5" 1"	3.17 - 12.7 9.52 - 25.4	(6) 3 Over 3 (5)	Mackintosh-Hemphill Bigwood	AY-HD OA	A B C
2 AVAIL 3403		2.25"	57.1	(7) Single Plane	Turek & Heller		
2519	.5" .75"	2" 3"	12.7 - 50.8 19.0 - 76.2	(6) 3 Over 3 (7)	Wyko Bigwood	WS-4PS 1B	D
3402	.394"	2"	10.0 - 50.8	(6) 3 Over 3	Bronx	6CR-4-1/2BW	E
3245	.5"	3.5"	12.7 - 88.9	(6) 3 Over 3	Taiyuan	JZ-089	F



A #2893



B #2894



D #3403



E #3402



F #3245



C #2895

2.3" (58 mm) 6-Roll

Equipped With:

- Push Button Panel
- Powered Entry Table
- Exit Table
- (2) 10.5 HP Motors

2" (50.8 mm) 6-Roll

Equipped With:

- (2) 7.5 HP Motors

3.5" (88.9 mm) 6-Roll

Equipped With:

- Vertical Upper Roll Adjustment
- Angular Adjustment
- Drive Shafts & Gearboxes

.5" (12.7 mm) 6-Roll

Equipped With:

- Control Panel
- (2) 2 HP Motors

BENDERS

www.utubeonline.com/tube-benders

1" (25.4 mm) PINES 5T #2116 (5 Available)

Capacity: 1" (25.4 mm) O.D. x .065" (1.65 mm) Wall

Type: Vertical

1-1/2" (38.1 mm) PINES 1 #3340

Capacity: 1-1/2" (38.1 mm) O.D. x .109" (2.76 mm) Wall

Type: Horizontal

1-1/2" (38.1 mm) PINES 3/4 #510 (3 Available)

Capacity: 1-1/2" (38.1 mm) O.D.

Type: Horizontal

2" (50.8 mm) PINES 20T #2656 (2 Available)

Capacity: 2" (50.8 mm) O.D. x .083" (2.10 mm) Wall

Type: Vertical

3-1/2" (88.9 mm) SOCO #3491

Mild Steel Capacity: 3-1/2" (88.9 mm)

Stainless Capacity: 3-1/4" (82.5 mm)

Square Tube Capacity: 3" (76.2 mm)

Maximum Bending Angle: 185 DEGREES

Bends Per Tube: 9



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ROLLFORMERS

www.utubeonline.com/rollformers

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12-24 Stand continued on next page



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SHEET & STRIP MACHINERY

ENGEL



A #2163

8 STAND X 1"

Equipped With:

- Strip Guide
- Motor: 5 HP, 208, 220/440/3/60, 1435 RPM

TISHKEN



B #2760

10 STAND X 1"

Equipped With:

- 5 Ton Press Punch
- 5 Ton Cut Off Press

LOCKFORMER



C #2249

10 STAND X 1.125"

Equipped With:

- Strip Guide
- Motor

LOCKFORMER



D #2781

10 STAND X 1.375"

Equipped With:

- 10 HP Motor
- Strip Guide
- Roll Tooling on 1 Side

BRADBURY



E #2910

10 STAND X 3"

Equipped With:

- 10,000 LB. Uncoiler
- 70 Ton AIRAM Cut-Off w/Die Set
- Roll Tooling for BRADBURY #BCO-019 Ribbed Panel



STOCK NUMBER	Number of Stands	Spindle Diameter	Roll Space	Horizontal Center	Vertical Adjustment	Manufacturer	Model Number	Photo
2478	4	1.5"	6"	8"	3.5" - 5"	Tishken	MLW-1-1/2	
3563	4	2"	17"	12"	5.5" - 7.25"	Michigan Roll Form		
3166	7					Artos	4X20	
2065	7	1.75"	10"	14"	4" - 7"	Ardcor	1F	
3158	7	3.75"		6"	3.5"	Custom		A
2163	8	1"	4"	4"		Engel	BLF-BLN	
3264	8	1.5"	7"	8"	4.5" - 5"	Tishken	8-HM-1/2	
3560	8	1.5"	16"	11"	4" - 6.75"	Yoder		
3606	8	4.3"		35.5"		Voest Alpine		
2715	9	2.5"	33"	15"	5" - 8"	Kane & Roach	579	B
2760	10	1"	3.5"	4.5"	2.25" - 3.75"	Tishken	10-4-1-1	
1699	10	1"	4.75"	4"	2.5" (Centers)	Rollform Design		
2758	10	1"	7"	7"	3.25" - 4.25"	Tishken		C
2249	10	1.125"	6"	6"	3.5" (Centers)	Lockformer		
3086	10	1.25"	10"	12"	4" - 5"	B&K/MV		
1912	10	1.25"	36"	5"	3" (Centers)	Engel	DH3510-4	D
2781	10	1.375"	12"	8"	5" (Centers)	Lockformer	L-810	
3567	10	1.5"	3.5"	6.5"	3.5" - 4.25"	Dahlstrom		
3151	10	1.5"	3.5"	10"		Engel (Duplex)		
3189	10	1.5"	6"	8"	4.5" - 5.5"	Tishken	10-HM-1-1/2	
2953	10	1.5"	6"	8"	4" - 5"	Tishken	110-MLW-12	
3517	10	1.5"	6"	9"	4.5" - 5.5"	Tishken	10-HMW-12	
3526	10	1.5"	8"	11"	4" - 6.25"	Yoder	M1-1/2	
3266	10	1.75"	6"	9"	4.5" - 5.5"	Tishken	10-HMW1-1-3/4	
2349	10	1.75"	10"	12"	5" - 6"	Pearson		
3540	10	2"	24"	15"	4.5" - 7"	Yoder	M2	
3175	10	2.5"	30"		7.25" - 9.75"	Rafter		E
2910	10	3"	54"	16"	9" - 10"	Bradbury	M3	
2955	12	1"	4"	5"	5.25" (Centers)	Tishken	12RLW1	
1654	12	1.25"	4.125"	6"	4" (Centers)	Engel		
3152	12	1.5"	8"	10.5"	5" - 6"	Custom		
2964	12	1.5"	8"	8"	4" - 5"	Tishken	12-MLW-1-1/2	
2861	12	1.5"	8"	12"	4" - 5"	Contour	151208-SR	
3500	12	1.5"	8"	9"	4" - 6"	Tishken	12-HMW-1-1/2	

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ROLLFORMERS continued

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STOCK NUMBER	Number of Stands	Spindle Diameter	Roll Space	Horizontal Center	Vertical Adjustment	Manufacturer	Model Number	
1992	12	1.5"	9"	12"	5.5" - 8"	Proma		
3525	12	1.5"	10"	9"	4" - 6.5"	Tishken	12HMW-1-1/2	
3503	12	1.5"	12"	14"	4.5" - 7.5"	All Form		
3085	12	1.5"	12"	14"	4" - 6"	B&K/MV		
3531	12	1.5"	12"	8"	4.25" - 5.25"	Proma		
3424	12	2"	6"	11"	5" - 7"	Tishken	12-M2-2	
3425	12	2"	8"	13"	4" - 7"	Dahlstrom	400-12	
2 AVAIL	12	2"	8"	12"	5.5" - 7"	Tishken	12MW2	
3545	12	2"	15"	12"	5.5" - 7.5"	Tishken	12MW2	F
2725	12	2.5"	34"	12"	5.44" - 7.06"	Tishken	12MW-2-1/2	G
3059	12	3"	36"	18"	6" - 9"	ASC	CAS-4-36-12	H
3173	13	2"	15"	11"	5.5" - 7.5"	Rafter		
2335	14	1.5"		8"	4.5" (Centers)	T&H		
3267	14	1.5"	6"	9"	4.5" - 5.5"	Tishken	14HMW-1-1/2	
3174	14	2.5"	30"	13"	7.5" - 9.5"	Rafter		
3576	14	2.5"	38"	14"	5" - 7.5"	B&K		I
2614	14	2.5"	42"	13.5"	4" - 7.25"	Bradbury	415RF	
3150	14	2.5"	44"	11.5"	4.75"	Custom		
3087	15	1.25"	11"	12"	3.5" - 5"	B&K/MV		
2535	15	1.5"	10"	12"	4.5" - 6.5"	RDF		
3553	15	2"	16"	12"	5"	Tishken	10MW2	
3252	15	2.75"	27"	18.5"	1" - 0.50"	Hayes (Bradbury)		J
2733	15	3"	36"	18"	6.5" - 9"	Yoder	M2-1/2	
1913	16	1.125"	8"	8"	4" (Centers)	Flagler (Triplex)	U-416	
3641	16	1.5"	8"	9"	4.5" - 5.5"	Tishken	16-HMW-1/2	
3632	16	1.5"	1.5"	10"	4" - 5.25"	Ardcor	S-10SF	
2945	16	1.5"	12"	14.5"	5" - 9"	Artos	AU-2-14	
3566	16	1.5"	12"	11"	4" - 7"	Michigan Roll Form	RMT-150-16-1CB	
2860	16	1.75"	10"	9"	4.5" - 5.5"	Tishken	16HMW-1-3/4	
3556	16	2"	18"	12"	5.5" - 7"	Tishken	16MW-2	
3539	16	2"	18"	12"	5.5" - 7"	Tishken	16MW-2	
3538	16	2"	22"	18"	4" - 7.5"	Ardcor	F10	
2709	16	2.5"	24"	9"	4" - 5.5"	Bradbury	315-B	
3138	16	3"	48"	18"	5.5" - 9"	ASC	CAS-4-15-60-RH	
2429	20			12"	7" (Centers)	Lockformer (Duplex)	L1220	
2996	20	1.5"	11"	9"	2.5"	Max Roll		
3599	20	3.5"	42"	12"		ASC	20-HM-3-1/2	
3364	23	2.5"	48"	16"	5" - 9"	Ardcor	F15-2-1/2-48	
3246	24	1.5"		12"	5.5" - 7"	RLM (Duplex)	R18-08	
3144	24	4"	60"	18"	5" - 9.5"	ASC	CAS-4	



F #3545

12 STAND X 2"

Equipped With:

- Coolant Pump
- Motor



G #2725

12 STAND X 2.5"

Equipped With:

- Coolant Pump
- E-Stops & Jog Pendant



H #3059

12 STAND X 3"

Equipped With:

- Entry Guide
- Roll Tooling
- Motor
- Electric Panel
- Jog Control



J #3252

15 STAND X 2.75"

Equipped With:

- 5 Ton Press Punch
- 5 Ton Cut Off Press



I #3576

14 STAND X 2.5"

Equipped With:

- Entry Guide
- Electrical Cabinet
- 40 HP DC Motor

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PRESSES, CUT-OFF

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STOCK NUMBER	Capacity (Tons)	Maximum Stroke	Posts				Manufacturer	Model Number	Photo
			Number of Posts	Distance Between Posts		Diameter of Posts			
				L-R	F-B				
2251	5	0.5"	2	12.5"			Lockformer		
2484	5	1.5"	2	7.5"			Michigan		
1394	8	2.5"	4	11"	5"	1.75"	Dahlstrom	P502	
2453	12		4	14"	8.5"	1.5"	Pneu Power	4P-12	
2561	12		2	8"		1.5"	Tishken	CO-4-HWA	
3548	12	2"	2			1.5"	ETM		
504	12	2"	2	7"		1.5"	Tishken	CO-4-HW	
1395	12	2"	2				Tishken	CO-4-2-WA	
1885	12	2"	2	8"		1.5"	Tishken	CO-4-HA	
2561	12	2"	2	9"		1.5"	Tishken	CO-4-HWA	
5 AVAIL	12	3"	4				Pneu Power	4P-12	
2967	12	4"	4	7"	7"	1.5"	Tishken	CO-4-4	
1998	15	2"	4	12"	12"	1.75"	Tishken	ACO-15	
2560	18	2"	2	10.25"		1.75"	Tishken	6H	
2530	18	2"	4	9"	9"	1.75"	Tishken	CO-6-8-18	
1945	18	2"	2	8"		1.75"	Tishken	CO-6-HW	
2960	18	2"	2	9"		1.75"	Tishken	CO-6-HWA	
2701	18	2"		11"			Tishken		
3547	18	3"	4	11.5"	14.5"	1.75"	Michigan Roll Form	CO-200-4P	
2482	18	4"		8"			Tishken	CO-T6A	
2562	20	1.5"	4	12"	20"		Tishken	ACO-20-LP	
2459	20	1"	4	20"	16"	2"	B&K	12-1/2 CT	
2465	20	1.5"	4	6"	19"	2.25"	Dahlstrom	20TP	
2623	20	2.5"	4	22"	18"	1.5"	B&K	2CD21-100	
3630	20	3"	4	7.5"	17.5"	2"	Dahlstrom	20TP	A
3084C	20	3"	2	12"		2"	MV Machine Works		
3552	20	3"	4	20"	20"	1.5"	Pneu Power	4P-20	
1753A	20	3"	4	20"	14"	2"	Pneu Power	4P-20	
2186	25	0.5"	4	10.5"	15"	2"	Samco	HP-25	
1932	25	2"	4	24"	18"	4"	Pneu Power		
3557	25	2.5"	4	13"	20.5"	2"	Pneu Power	4P-25	
2531	25	2.5"	4	6"	17"	2"	Tishken	CO-12-4HA-10	
1944	25	3"	4	16"	16"	2.375"	Tishken	CO-10-4HA1	
3574	30	2.5"	4	14"	16"	2.25"	Michigan Roll Form	CO-3005-4P	
2007	30	3"	4	18"	14"	2"	Yoder	P-30	
1886	35	3"	4	19.5"	9.5"	2.25"	Alpha	35T	
2876	35	3"	4	12"	64"	3"	Bradbury		B
2732F	36	4"	4	12"	30"	3"	B&K	4CT36	
2463	40	1"	4	19"	15"	2.25"	Yoder	P-40	
3522	40	4"	4	14"	33"	2.25"	Yoder	P-40	
2991	40	4"	4	24"	12"	2.75"	PM Machine		
1308	50	5"	4	40.5"	13.5"	3.75"	Yoder	P-50	
3617	60	2"	4	14"	29"	31"	Dahlstrom	60TP	
3130	60	2.25"	4	14"	18"	2.25"	Yoder	P-60	
1549	80	2"	4	117"	29"	4"	ASC		D
3365	100	3"	4	84"	27"	3"	Airam	ATP-8427	E
2749	100	4"	4	122"	31"	3.75"	Yoder		

Dahlstrom



**A #3630
20 Ton x 3"**

BRADBURY



**B #2876
35 Ton x 3"**

ASC MACHINE TOOLS INC
Specialty Machinery & Equipment



**D #1549
80 Ton x 2"**

AIRAM
PNEUMATIC CO., LTD.



**E #3365
100 Ton x 3"**

FLATTENERS/LEVELERS

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F #3527



G #3528

STOCK NUMBER	Maximum Strip Width	Maximum Strip Thickness	Roll Diameter	Work Rolls	Manufacturer	Model Number	Photo
3626	6"		2"	2 Over 3	Tishken	6-R-6	
1143	6"			3 Over 4	US Tool Co.	RS	
2 AVAIL	12"		2.125"	5 Over 6 & 3 Over 2	Ardcor		F G
3492	12"	.175"	3"	3 Over 4	American Steel Line		H
2 AVAIL	14"		2.125"	5 Over 6 & 3 Over 2	Ardcor		
3477A	18"		2.5"	3 Over 4	Tishken		I
2962	18"	.080"		2 Over 3	Jaybird	J15-1824	
2732D	19"	.150"	2.25"		Mecon	SERVO FEEDER	
3565	20"	.150"	2"	5 Over 6 & 2 Over 3	Michigan Roll Form		
3620	20"		3.75"		Perfecto	400-20	
3010	24"		3"	3 Over 4	Coe	CF-500	
3568	24"	.049"	2"	5 Over 6 & 2 Over 3	Michigan Roll Form		J
1930	28"			3 Over 4	Dahlstrom	28-18-17	
3625	36"	.048"	4"	3 Over 4	Mecon	4STR36CB	K
3623	48"		4"		Cooper Weymouth		L



H #3492



I #3477A



J #3568



K #3625



L #3623

SLITTING LINES

www.utubeonline.com/slitting-lines

STOCK NUMBER	Maximum Strip Width	Maximum Strip Thickness	Maximum Coil Weight (Lbs.)	Arbor		Manufacturer	Model Number	Photo
				Diameter	Length			
1359	12"					Torrington		
2793	12"	.006"	5,000		28"	W Brace England	1A	
448	16"	.05"	4,000	3"		Yoder		
2030	20"		10,000	3.75"		Paxson		
2520	22"		10,000	4"	22"	Tache Olade		
1182	24"	.125"	5,000		28"	Yoder	3744	
3335	48"		30,000	7"	67"	Yoder	7S	M
1614	52"	.250"	35,000	8"	54"	Paxson		



M #3335

48" x 7" x 30,000 Lb.

Equipped With:

- Entry & Exit Coil Cars w/Hydraulic Lift & Travel
- 30,000 Lb. x 48" Uncoiler
- Pinch Roll Unit
- Yoder Slitter w/10 HP Motor
- Yoder Recoiler w/Overarm Separator, Hydraulic Push Off Plate, 75 HP Motor and Drive
- Operator Control Console
- (2) Hydraulic Power Units
- Tooling

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